

LNS 316L

CLASSIFICATION

AWS A5.9	ER316L	A-Nr	8	Mat-Nr	1.4430
ISO 14343-A	S 19 12 3 L	F-Nr	6		
		9606 FM	5		

GENERAL DESCRIPTION

Low carbon stainless steel wire suitable for 316L base material and similar grades
Recommended with P2007 and P2000 fluxes

APPROVALS

	TÜV	ABS	LRS
P2000	X		X
P2007	X	X	X

CHEMICAL COMPOSITION (W%), TYPICAL, WIRE

C	Mn	Si	Cr	Ni	Mo
0.015	1.75	0.4	18.5	12	2.75

PACKAGING AND AVAILABLE SIZES

Diameter (mm)	2.0	2.4	3.2	4.0
25 kg stein basket B415+VCI	X	X	X	X

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All information in this data sheet is accurate to the best of our knowledge at the time of printing. Please refer to www.lincolnelectric.eu for any updated information.
Fumes: Safety Data Sheets (SDS) are available on our website.