

# LNS 160

## CLASSIFICATION

AWS A5.23/A5.23M : ENi1  
 ISO 14171-A : S2 Ni1

## GENERAL DESCRIPTION

A 1%Ni wire for application requiring good impact toughness down to -60°C  
 Optimum results obtained with the multipass technique

## APPROVALS

TÜV

P230	X
P240	X

## CHEMICAL COMPOSITION (W%), TYPICAL, WIRE

C	Mn	Si	Ni
0.10	1.1	0.15	1.0

## PACKAGING AND AVAILABLE SIZES

Diameter (mm)	2.0	2.4	3.2	4.0
Unit : 25 kg stein basket B415		X	X	X
25 kg stein basket B415+VCI		X		X
100 kg stein basket B785			X	X
1000 kg Accutrak® Drum	X	X	X	X

LNS 160 rev. EN 02