

# LNS 135

## CLASSIFICATION

AWS A5.17 : EM12  
ISO 14171-A : S2

## GENERAL DESCRIPTION

A low carbon, medium manganese, low silicon general purpose wire  
Provides low hardness and is best suited for use with the Lincolnweld® 700 and 800 series of active fluxes

## APPROVALS

	GL	TÜV
782		X
860	X	X
761		X
780		X
P230		X

## CHEMICAL COMPOSITION (W%), TYPICAL, WIRE

C	Mn	Si
0.1	1.0	0.10

## PACKAGING AND AVAILABLE SIZES

Diameter (mm)	2.0	2.4	3.2	4.0	4.8
Unit : 25 kg stein basket B415	X	X	X	X	
25 kg stein basket B415+VCI			X	X	
100 kg stein basket B785		X	X	X	
300 kg wooden reel		X	X		
400 kg Speed Feed® Drum				X	
1000 kg Accutrak® Drum	X	X	X	X	
1000 kg coil			X	X	X

LNS 135 rev. EN 02